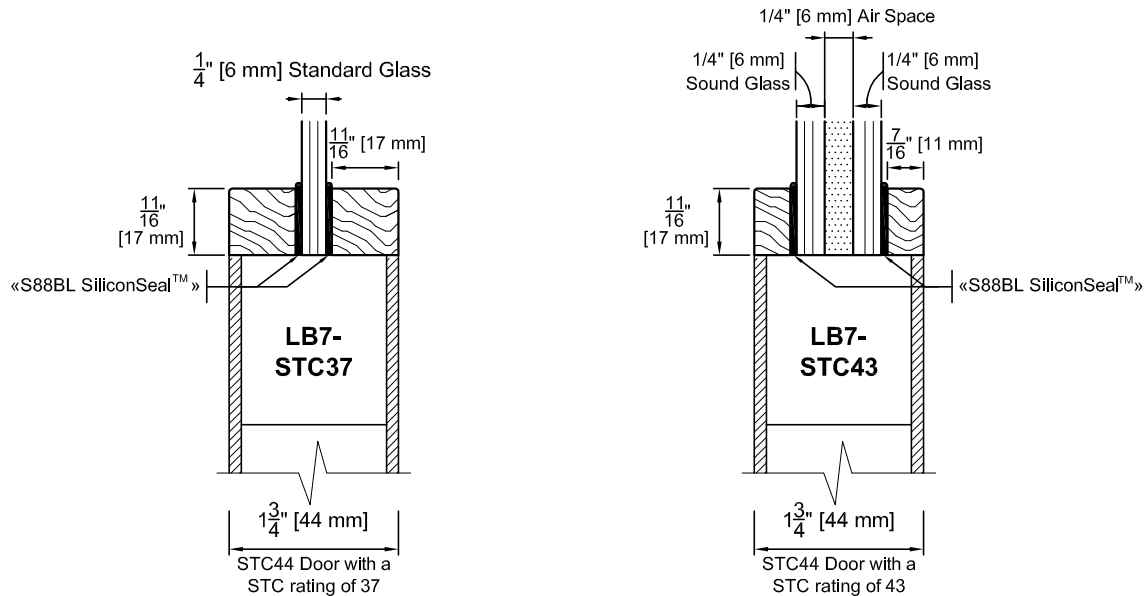




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## LITE BEADS FOR STC37 AND 43



### MAXIMUM SIZE 667 sq. in. TO MAINTAIN RATING

#### INSTALLATION INSTRUCTIONS FOR FIELD GLAZING ACOUSTICAL DOOR STC37 AND 43

- Apply a 1/8" (3 mm) bead of caulking to the corner formed by the installed lite bead with S88BL SiliconSeal™ and the door core.
- Place glass into position and press firmly against the caulking.
- Apply a second 1/8" (3 mm) bead of caulking to the perimeter of the glass and the door core.
- Apply the self-adhesive S88BL SiliconSeal™ directly to the moulding.
- Nail wood bead in place using gage 18 x 1-3/16" (48 mm) finishing nails no more than 12" (305mm) apart and no closer than 2" (51 mm) to any corner. A minimum of 2 nails per moulding should be used using pilot holes.