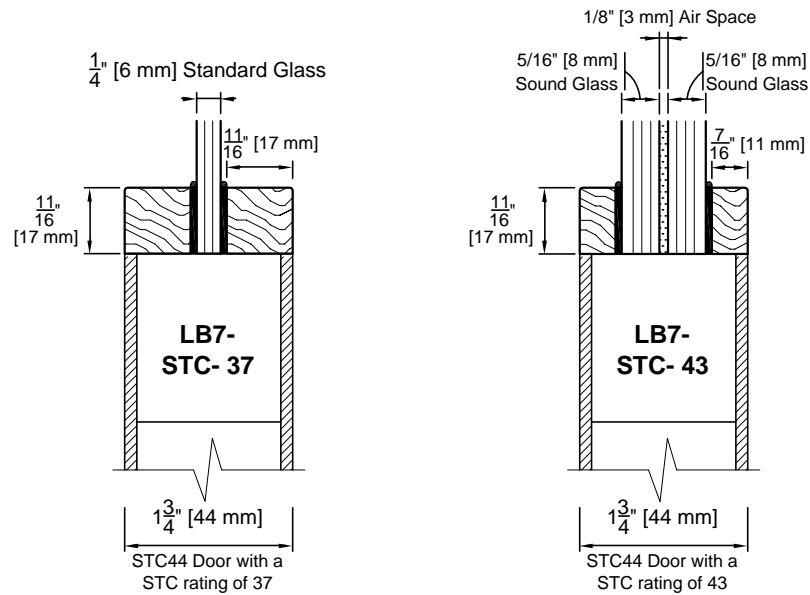


STC LITE BEADS



MAXIMUM SIZE 864 sq. in. TO MAINTAIN RATING

INSTALLATION INSTRUCTIONS FOR FIELD GLAZING ACOUSTICAL DOOR

- Apply a 1/8" (3 mm) bead of caulking to the corner formed by the installed lite bead with S88BL SiliconSeal™ and the door core.
- Place glass into position and press firmly against the caulking.
- Apply a second 1/8" (3 mm) bead of caulking to the perimeter of the glass and the door core.
- Apply the self-adhesive S88BL SiliconSeal™ directly to the moulding.
- Nail wood bead in place using 1-1/4" (31 mm) finishing nails no more than 12" (305 mm) apart and no closer than 2" (50 mm) to any corner. A minimum of 2 nails per moulding should be used using pilot holes.