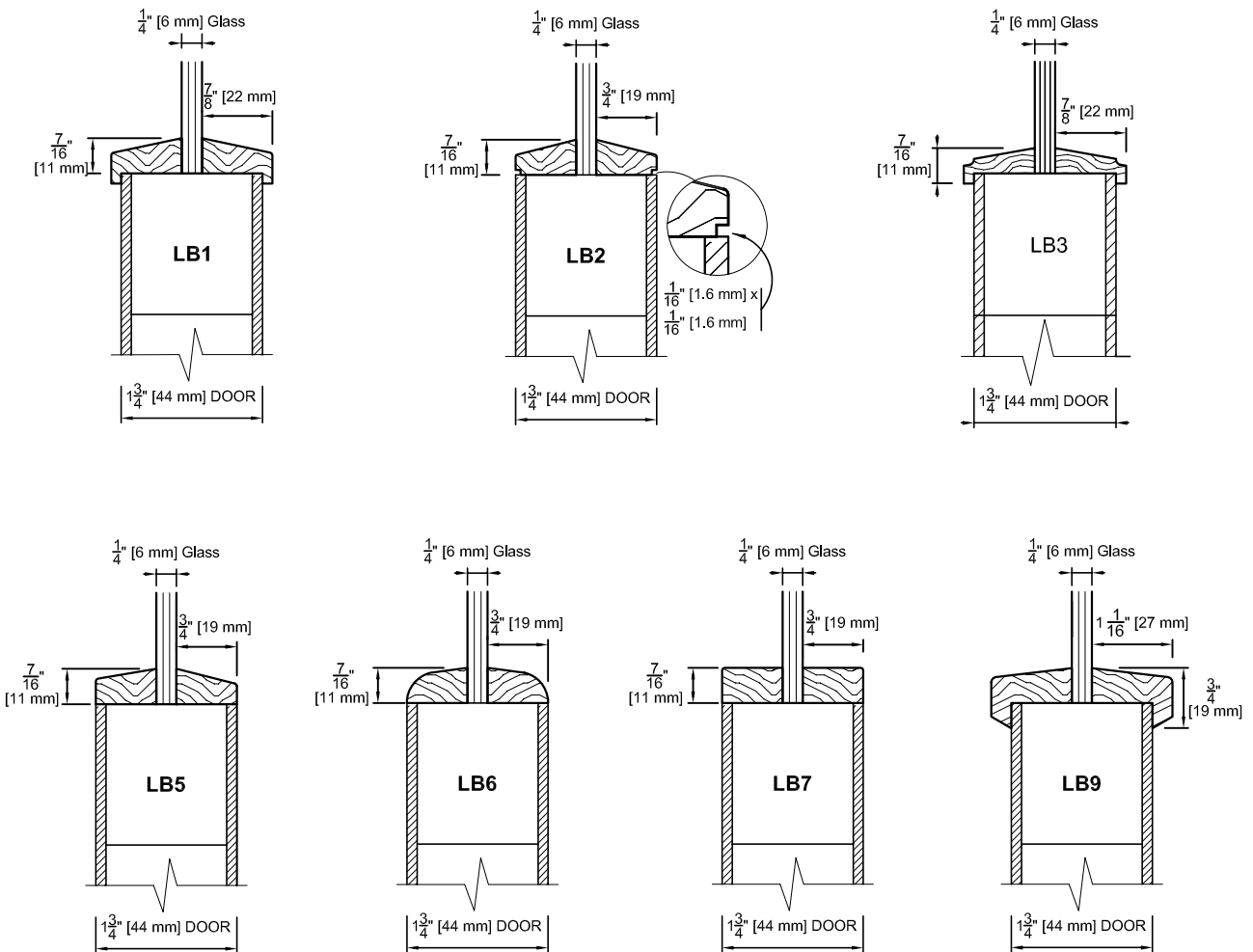




U.S.A. : 1.800.363.2248
 Can. : 1.800.463.3124

VISION WOOD LITE BEADS



INSTALLATION INSTRUCTIONS FOR FIELD GLAZING OF NON-RATED DOORS

- Apply a $\frac{1}{8}$ " (3 mm) bead of caulking to the corner formed by the installed lite bead and the door core.
- Place glass into position and press firmly against the caulking.
- Apply a second $\frac{1}{8}$ " (3 mm) bead of caulking to the perimeter of the glass and the door core.
- Nail wood bead in place using $1\frac{1}{4}$ " (31 mm) finishing nails no more than 12" (305 mm) apart and no closer than 2" (50 mm) to any corner. A minimum of 2 nails per moulding should be used using pilot holes.