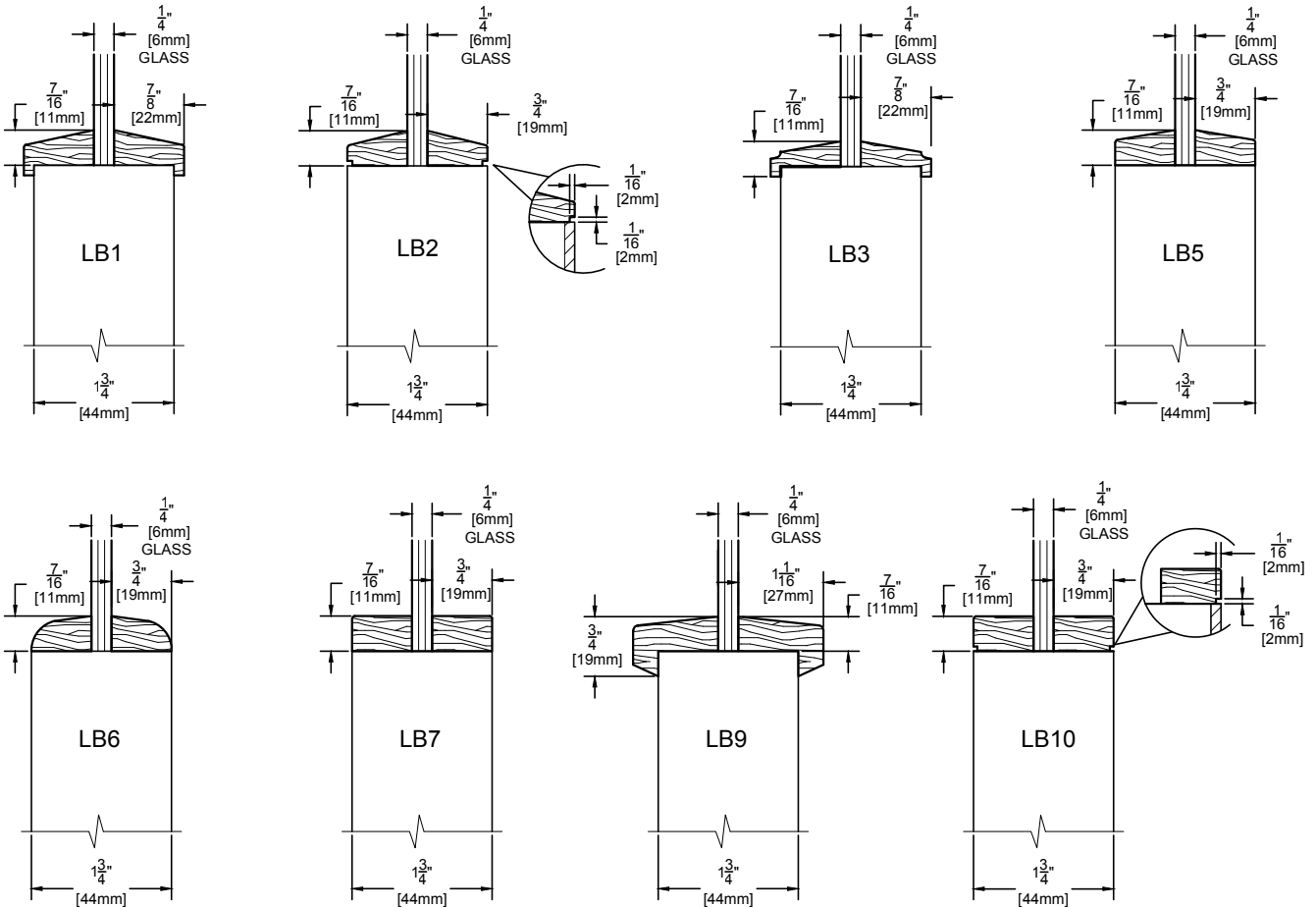


DOOR ACCESSORIES

STANDARD DOOR NON FIRE-RATED

STANDARD WOOD LITE BEADS



INSTALLATION INSTRUCTIONS FOR FIELD GLAZING OF NON-RATED DOORS

1. The lite beads that are firmly pre-installed in the factory, on one side of the door, are not to be removed. You must remove the lite beads on the other side of the door. Although they are also pre-installed in the factory you will notice that they can be removed easily.
2. Apply 1/8" (3 mm) bead of caulking to the corner formed by the installed lite beads and the door core.
3. Place glass into position and press firmly against the caulking.
4. Apply 1/8" (3 mm) bead of caulking to the perimeter of the glass and the door core.
5. Firmly re-install the lite beads removed against the caulking using the pilot holes.
6. Nail wood bead in place using gage 23 x 1-1/4" (32 mm) micropins nails no more than 12" (305 mm) apart and no closer than 2" (51 mm) to any corner. A minimum of 2 nails per moulding should be used.