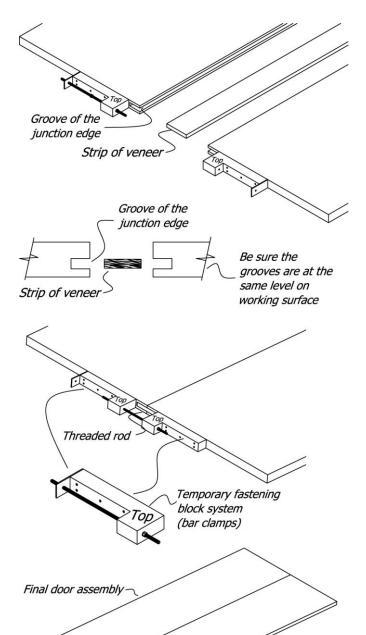


## DOOR SERIES

TECHNOLOGY DESIGN ENVIRONMENT

## ASSEMBLING INSTRUCTIONS

FOR DOORS OVER 48 IN. WIDE (1219 MM)



- 1. To proceed with the door assembly, you will need a Robertson screwdriver #8, two 7/16 in. wrenches and carpenter glue.
- Horizontal working surface must be clean of all dust or particles that could scratch or damage the door surfaces.
- 3. As shown at left, put the two panels of the door to be assembled side-by-side with the *grooves of the junction edges* face to face. As illustrated, be sure the *grooves* are at the same level on the working surface.
- 4. Leave enough space between the two panels in such a manner as to be able to easily insert the supplied *strip* of veneer.
- 5. Also, be sure the two panels are <u>exactly at the same</u> top and bottom level.
- 6. Apply carpenter glue into the *grooves of the junction edges*. Avoid any excess of glue. Insert the *strip of veneer* into one of the *groove of the junction edge*. Then join this panel to the second panel of the door.
- 7. Insert *threaded rods* into the *temporary fastening blocks* used as bar clamps at top and bottom of the panels. Adjust each of them to a reasonable and uniform pressure, not too much.
- 8. If necessary, wipe off any excess glue from door face with a damp cloth or as per carpenter glue manufacturer's instructions and let it dry.
- 9. Once dry, as per manufacturer's instructions, remove *threaded rods*, unscrew the *temporary fastening block systems* and recycle them.