

# DOOR SERIES

## TECHNOLOGY DESIGN ENVIRONMENT

## **RESPONSE LIGHT KIT**

LBXF (FLUSH) / LBXS (LIP) MODELS
INSTALLATION INSTRUCTIONS

Order Size (visible glass)	Width x height
Cutout size	Order size + 1 - 1/2 in (38 mm)
Glass size	Order size + 1 - 5/16 in (33 mm)

Note: Supplied wood beads are oversized to allow mitring.



#### STEP-BY-STEP INSTALLATION INSTRUCTIONS

1. Install all tracks onto glass.

Flex tracks onto glass.

Use a 4 in (10 cm) track every 10 in (25 cm).

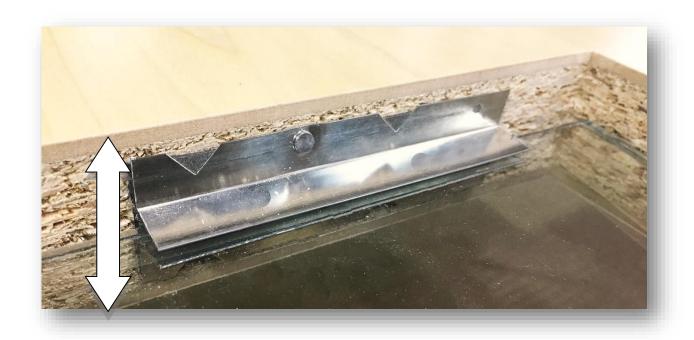


## 2. Set glass-track assembly into the window cutout.

Center the assembly in cutout with an equal distance between door faces.

Stabilize the assembly using first one nail per track, 1-1/4 in (3.2 cm) length 18 gage – not supplied.

**TIP!** Nail head should just touch the track. The moulding is designed to rest on the nail head.



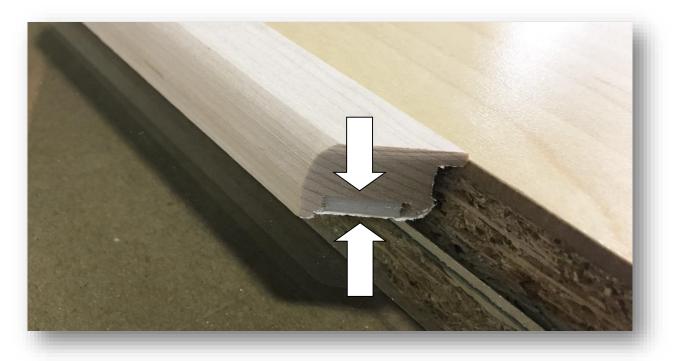
### 3. Nail assembly into cutout.

Nail tracks using all remaining pre-holes on each side.



#### 4. Attach wood beads.

Ensure the white strip is facing the glass.



**TIP!** Due to tolerance stack up on glass and door thicknesses, you may encounter extreme variations when installing wood beads. In cases where you have thick glass and/or a thin door you may need to sand some material off the edge that butts up the glass.



#### • Fix the beads

No brad shall be located in corners of the beads. Avoid brads in track.

Use a maximum of 3 brads per side spaced no closer than 10 in (25 cm) apart.

You may also use adhesive — hot melt recommended —, or a combination of both.

