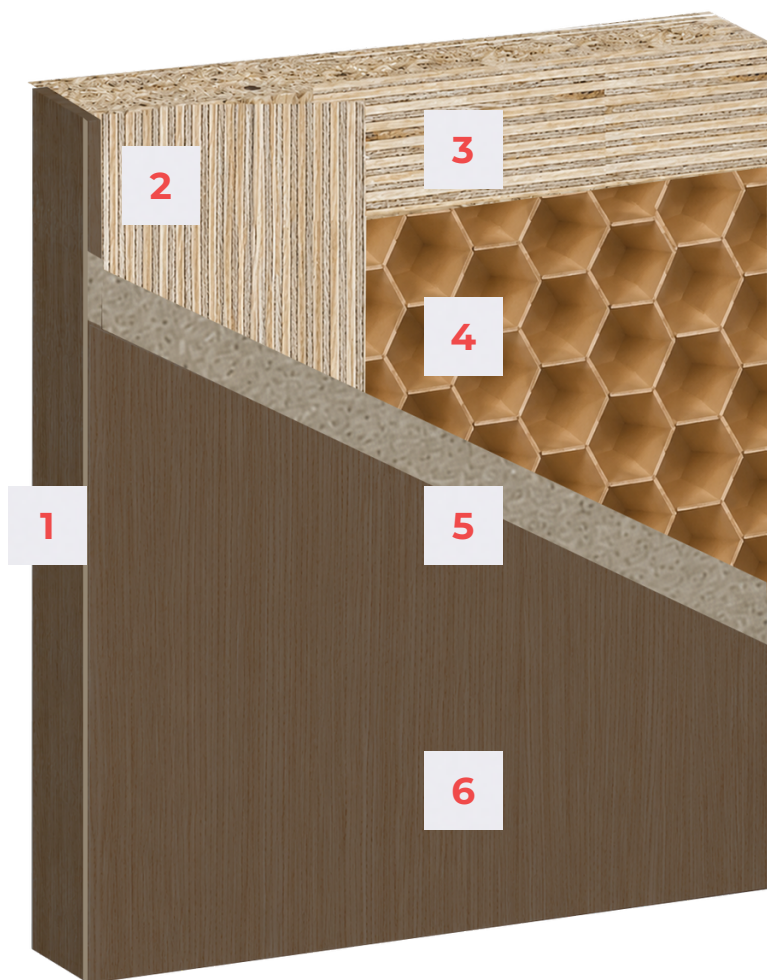


|                               |                                       |                                                                                                                             |
|-------------------------------|---------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| <b>MODELS</b>                 |                                       | 5 HC8500-CE/ME<br>5 UFHC8500-ECE-EME                                                                                        |
| <b>DIMENSIONS</b>             | Thickness                             | 1 3/4"<br>44 mm                                                                                                             |
|                               | Single Doors                          | 48" x 108"<br>1219mm x 2743mm                                                                                               |
|                               | Standard Pairs<br>Double egress Pairs | 96" x 108"<br>2438mm x 2743mm                                                                                               |
| <b>CONSTRUCTION</b>           | Surface Material                      | Wood Veneer, MDO, HPDL                                                                                                      |
|                               | Crossbands                            | HDF                                                                                                                         |
|                               | Vertical Edges (Stiles)               | 15/16" (24 mm) Hardwood Laminated to a piece of 3 3/8" (86 mm) thick. Made of wood veneer strips of 1/8" (3 mm) each (LVL). |
|                               | Horizontal Edges (Rails)              | Piece of 3 3/8" (86 mm) thick made of laminated wood veneer strips of 1/8" (3 mm) each (LVL)                                |
|                               | Face and core assembly adhesive       | Type 1 (waterproof); PVA (UF-Free)                                                                                          |
|                               | Core Construction                     | Hollow Core (mill option)                                                                                                   |
| <b>STC</b>                    | Acoustic Rating                       | None                                                                                                                        |
| <b>CREDITS &amp; STANDARD</b> | Environmental Options                 | CDPH compliant, ULEF/NAF *Upon request                                                                                      |
|                               | Environmental Product Declaration     | Yes                                                                                                                         |
|                               | Quality Standards                     | AWS-ED.2, NAAWS 4.0, WDMA Series I.S.1-A-2021                                                                               |
|                               | WDMA Performance Duty Level           | Extra Heavy Duty                                                                                                            |
|                               | Label Agency                          |                                                                                                                             |

|             |                                                                         |                                                                                                                                               |
|-------------|-------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| OPTIONS     | Lite openings / Louvers                                                 | N/A                                                                                                                                           |
|             | Distance from Cut out to Cut out<br>Distance from Lock and Lite Cutouts |                                                                                                                                               |
|             | Machining                                                               | Machining preparation per hardware manufacturer's templates                                                                                   |
|             | Factory Finish                                                          | UV Finishing System 9 by AWI, No VOC<br>Clear, Standard & Custom Stain, Opaque & Primed Finish, Sealed Top & Bottom,<br>Custom Color Matching |
| DOOR WEIGHT |                                                                         | Thickness: 1 3/4" (44 mm) 2.7lbs/ft2                                                                                                          |
| WARRANTY    |                                                                         | Life of original installation, interior use only                                                                                              |



|   |                                                       |   |                                        |
|---|-------------------------------------------------------|---|----------------------------------------|
| 1 | Montant 15/16" (24mm) de bois franc (dimension brute) | 2 | Montant Intérieur 3 3/8"(86mm) LVL     |
| 3 | Traverse 3 3/8"(86mm) LVL                             | 4 | Âme creuse (au choix du manufacturier) |
| 5 | Pli transversale (HDF)                                | 6 | Placage                                |

**ADDITIONAL NOTE**

Stiles and Rail dimensions shown are rough sizes, before trimming.

Blind edges also available.