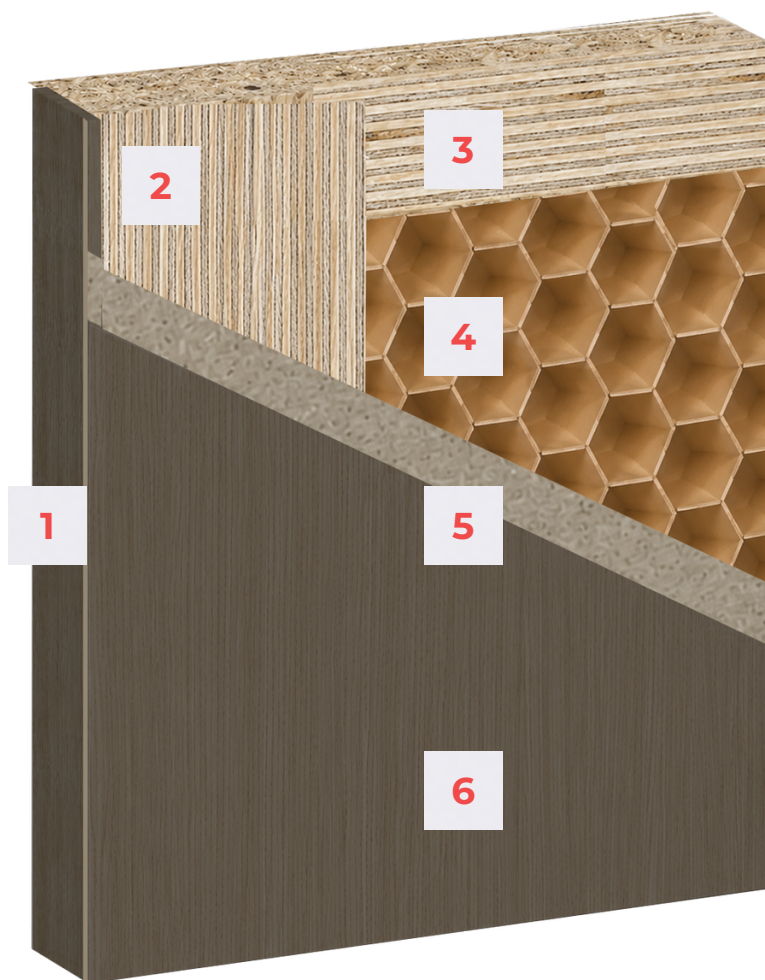


MODELS		5 HC8500-CE/ME 5 UFHC8500-ECE-EME
DIMENSIONS	Thickness	1 3/4" 44 mm
	Single Doors	48" x 108" 1219mm x 2743mm
	Standard Pairs Double egress Pairs	96" x 108" 2438mm x 2743mm
CONSTRUCTION	Surface Material	Wood Veneer, MDO, HPDL
	Crossbands	HDF
	Vertical Edges (Stiles)	15/16" (24 mm) Hardwood Laminated to a piece of 3 3/8" (86 mm) thick. Made of wood veneer strips of 1/8" (3 mm) each (LVL).
	Horizontal Edges (Rails)	Piece of 3 3/8" (86 mm) thick made of laminated wood veneer strips of 1/8" (3 mm) each (LVL)
	Face and core assembly adhesive	Type 1 (waterproof); PVA (UF-Free)
	Core Construction	Hollow Core (mill option)
STC	Acoustic Rating	None
CREDITS & STANDARD	Environmental Options	CDPH compliant, ULEF/NAF *Upon request
	Environmental Product Declaration	Yes
	Quality Standards	AWS-ED.2, NAAWS 4.0, WDMA Series I.S.1-A-2021
	WDMA Performance Duty Level	Extra Heavy Duty
	Label Agency	

OPTIONS	Lite openings / Louvers	N/A
	Distance from Cut out to Cut out Distance from Lock and Lite Cutouts	
	Machining	Machining preparation per hardware manufacturer's templates
	Factory Finish	UV Finishing System 9 by AWI, No VOC Clear, Standard & Custom Stain, Opaque & Primed Finish, Sealed Top & Bottom, Custom Color Matching
DOOR WEIGHT		Thickness: 1 3/4" (44 mm) 2.7lbs/ft2
WARRANTY		Life of original installation, interior use only



1	Montant 15/16"(24mm) de bois franc (dimension brute)	2	Montant Intérieur 3 3/8" (86mm) LVL
3	Traverse 3 3/8"(86mm) LVL	4	Âme creuse (au choix du manufacturier)
5	Pli transversale (HDF)	6	Placage

ADDITIONAL NOTE

Stiles and Rail dimensions shown are rough sizes, before trimming.

Blind edges also available.