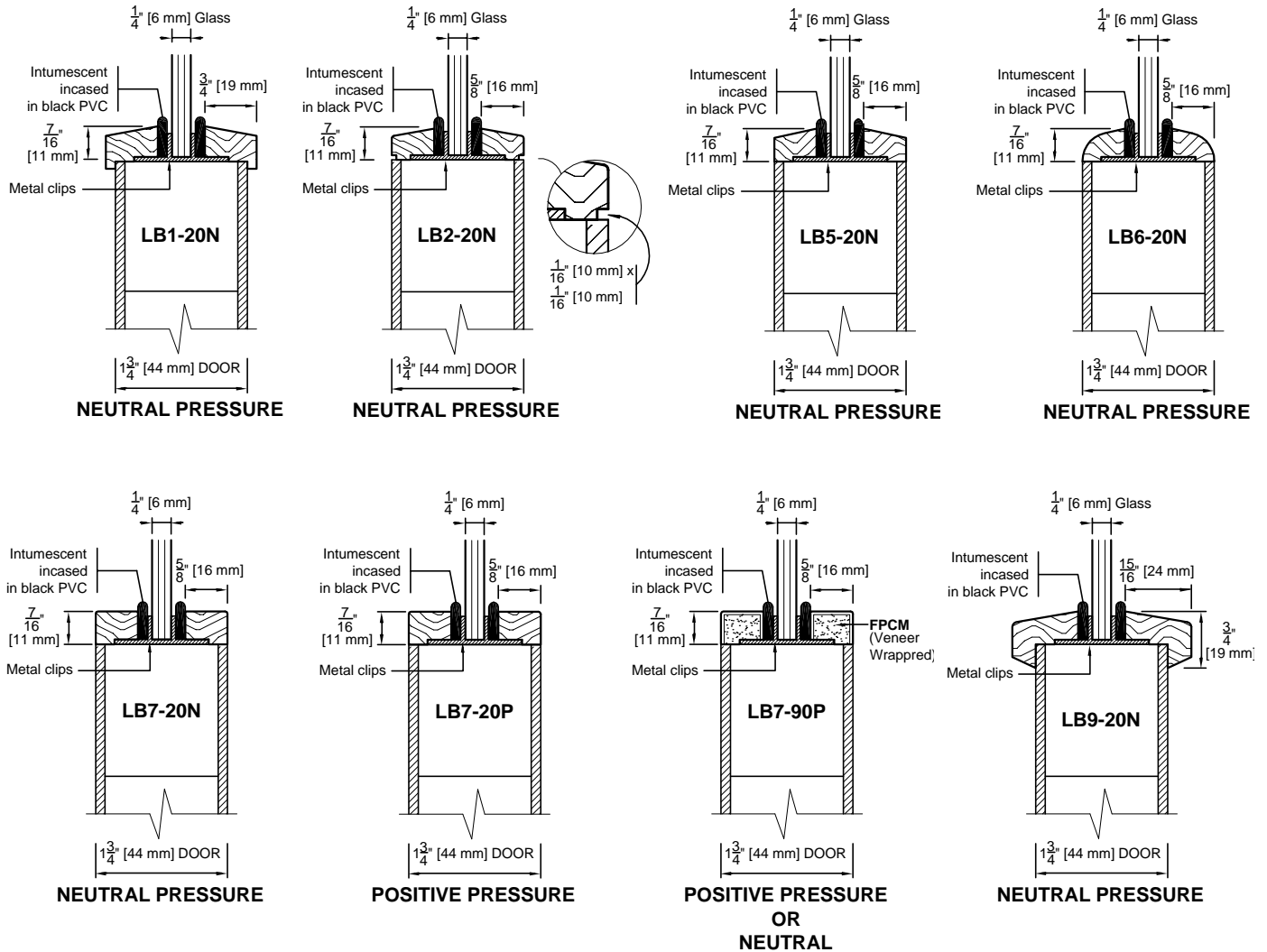


VISION FIRE RATED LITE BEADS



INSTALLATION INSTRUCTIONS FOR FIELD GLAZING OF 20 MINUTE FIRE-RATED DOORS

- Apply a 1/8" (3 mm) bead of caulking to the corner formed by the installed lite bead and the door core.
- Place glass into position and press firmly against the caulking.
- Apply a second 1/8" (3 mm) bead of caulking to the perimeter of the glass and the door core.
- Nail wood bead in place using 1 1/4" (31 mm) finishing nails no more than 12" (305 mm) apart and no closer than 2" (50 mm) to any corner. A minimum of 2 nails per moulding should be used using pilot holes.

INSTALLATION WITH P.V.C. ENCASED INTUMESCENT

- Follow the above instructions with the exception of placing the P.V.C. in between the wood bead and the glass.
- Caulking to be installed between the P.V.C. and the glass.